

測試報告 Test Report ^{號碼(N}

號碼(No.) : CV/2018/B0094

日期(Date): 2018/11/21

頁數(Page): 1 of 9

ISOLA GROUP

以下測試樣品係由申請廠商所提供及確認 behalf of the applicant as):		(The following sample(s) was/were submitted and identified by/on
樣品名稱(Sample Description) :	:	LAMINATE
樣品型號(Style/Item No.) :	:	FR402
收件日期(Sample Receiving Date)	:	2018/11/14
測試期間(Testing Period) :	:	2018/11/14 TO 2018/11/21

測試需求(Test Requested):

(1) 依據客戶指定,參考RoHS 2011/65/EU Annex II及其修訂指令(EU) 2015/863測試鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯

 • MBP, BBP, DEHP, DIBP. (As specified by client, with reference to RoHS 2011/65/EU Annex II and amending
 Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP
 contents in the submitted sample(s).)

(2) 其他測試項目請見下一頁. (Please refer to next pages for the other item(s).)

测试结果(Test Results) : 請參閱下一頁 (Please refer to following pages).

结論(Conclusion): (1) 根據客戶所提供的樣品,其鎬、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP 的測試結果符合RoHS 2011/65/EU Annex II暨其修訂指令(EU) 2015/863之限值要求. (Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.)



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號碼(No.): CV/2018/B0094

日期(Date): 2018/11/21

頁數(Page): 2 of 9

ISOLA GROUP

<u>測試結果(Test Results)</u>

測試部位(PART NAME)No.1 : 銅色片狀 (COPPER COLORED SHEET)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result) No.1	限值 (Limit)
鎘 / Cadmium (Cd)	mg/kg	參考IEC 62321-5 (2013),以感應耦合 電漿原子發射光譜儀檢測. / With	2	n. d.	100
鉛 / Lead (Pb)	mg/kg	reference to IEC 62321-5 (2013) and performed by ICP-AES.	2	n. d.	1000
汞 / Mercury (Hg)	mg/kg	参考IEC 62321-4 (2013),以感應耦合 電漿原子發射光譜儀檢測. / With reference to IEC 62321-4 (2013) and performed by ICP-AES.	2	n. d.	1000
六價鉻 / Hexavalent Chromium Cr(VI) (◆)	mg/kg	参考IEC 62321-7-2 (2017),以UV-VIS 檢測;參考IEC 62321-5 (2013),以 ICP-AES檢測. / With reference to IEC 62321-7-2 (2017) and performed by UV-VIS.; With reference to IEC 62321-5 (2013) and performed by ICP-AES.	8	n. d.	1000
六溴環十二烷及所有主要被辨別出的異構 物 / Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α - HBCDD, β - HBCDD, γ - HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	參考IEC 62321 (2008),以氣相層析儀 /質譜儀檢測. / With reference to IEC 62321 (2008). Analysis was performed by GC/MS.	5	n. d.	-

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號碼(No.): CV/2018/B0094

日期(Date): 2018/11/21

頁數(Page): 3 of 9

ISOLA GROUP

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result) No.1	限值 (Limit)
多溴聯苯總和 / Sum of PBBs	mg/kg		_	n. d.	1000
一溴聯苯 / Monobromobiphenyl	mg/kg		5	n. d.	_
二溴聯苯 / Dibromobiphenyl	mg/kg		5	n. d.	_
三溴聯苯 / Tribromobiphenyl	mg/kg		5	n. d.	_
四溴聯苯 / Tetrabromobiphenyl	mg/kg		5	n. d.	_
五溴聯苯 / Pentabromobiphenyl	mg/kg		5	n. d.	_
六溴聯苯 / Hexabromobiphenyl	mg/kg		5	n. d.	_
七溴聯苯 / Heptabromobiphenyl	mg/kg		5	n. d.	_
八溴聯苯 / Octabromobiphenyl	mg/kg		5	n. d.	_
九溴聯苯 / Nonabromobiphenyl	mg/kg	參考IEC 62321-6 (2015),以氣相層析	5	n. d.	_
十溴聯苯 / Decabromobiphenyl	mg/kg	儀/質譜儀檢測. / With reference to	5	n. d.	_
多溴聯苯醚總和 / Sum of PBDEs	mg/kg	IEC 62321-6 (2015) and performed	-	n. d.	1000
一溴聯苯醚 / Monobromodiphenyl ether	mg/kg	by GC/MS.	5	n. d.	_
二溴聯苯醚 / Dibromodiphenyl ether	mg/kg		5	n. d.	_
三溴聯苯醚 / Tribromodiphenyl ether	mg/kg		5	n. d.	-
四溴聯苯醚 / Tetrabromodiphenyl ether	mg/kg		5	n. d.	-
五溴聯苯醚 / Pentabromodiphenyl ether	mg/kg		5	n. d.	_
六溴聯苯醚 / Hexabromodiphenyl ether	mg/kg		5	n. d.	_
七溴聯苯醚 / Heptabromodiphenyl ether	mg/kg		5	n. d.	_
八溴聯苯醚 / Octabromodiphenyl ether	mg/kg		5	n. d.	-
九溴聯苯醚 / Nonabromodiphenyl ether	mg/kg		5	n. d.	-
十溴聯苯醚 / Decabromodiphenyl ether	mg/kg	1	5	n. d.	_
鄰苯二甲酸二 (2-乙基己基)酯 / DEHP	mg/kg		50	n. d.	1000
(Di- (2-ethylhexyl) phthalate) (CAS					
No.: 117-81-7)		參考IEC 62321-8 (2017),以氣相層析			
鄰苯二甲酸丁苯甲酯 / BBP (Butyl	mg/kg	儀/質譜儀檢測. / With reference to	50	n. d.	1000
Benzyl phthalate) (CAS No.: 85-68-7)		IEC 62321-8 (2017). Analysis was			
鄰苯二甲酸二丁酯 / DBP (Dibutyl	mg/kg	performed by GC/MS.	50	n. d.	1000
phthalate) (CAS No.: 84-74-2)	5 5				



ISOLA GROUP

號碼(No.): CV/2018/B0094

日期(Date): 2018/11/21

頁數(Page): 4 of 9

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result) No.1	限值 (Limit)
鄰苯二甲酸二異丁酯 / DIBP (Di- isobutyl phthalate) (CAS No.: 84-69- 5)	mg/kg		50	n. d.	1000
鄰苯二甲酸二異癸酯 / DIDP (Di- isodecyl phthalate) (CAS No.: 26761- 40-0; 68515-49-1)	mg/kg	參考IEC 62321-8 (2017),以氣相層析 儀/質譜儀檢測. / With reference to	50	n. d.	-
鄰苯二甲酸二異壬酯 / DINP (Di- isononyl phthalate) (CAS No.: 28553- 12-0; 68515-48-0)	mg/kg	IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n. d.	-
鄰苯二甲酸二正辛酯 / DNOP(Di-n- octyl phthalate)(CAS No.: 117-84-0)	mg/kg		50	n. d.	_

備註(Note):

- 1. mg/kg = ppm; 0.1wt% = 1000ppm
- 2. n.d. = Not Detected (未檢出)
- 3. MDL = Method Detection Limit (方法偵測極限值)
- 4. "-" = Not Regulated (無規格值)

5. (•):

若鉻含量小於六價鉻之方法偵測極限值,則六價鉻為n.d.,不須再測試六價鉻。 The result of Cr(VI) is "n.d." as the result of Chromium (Cr) is less than the MDL of Cr(VI), and confirmation test of Cr(VI) is not required.

若鉻含量未小於六價鉻之方法偵測極限值,需進行六價鉻測試。

If the Chromium (Cr) content is not less than the MDL of Cr(VI), confirmation test of Cr(VI) is required.



號碼(No.): CV/2018/B0094

日期(Date): 2018/11/21

頁數(Page): 5 of 9

ISOLA GROUP

重金屬流程圖 / Analytical flow chart of Heavy Metal

根據以下的流程圖之條件,樣品已完全溶解。(六價鉻測試方法除外) These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded) ■ 測試人員:陳恩臻 / Technician: Rita Chen

測試負責人:張啟興 / Supervisor: Troy Chang -剪裁、製備樣品 / Cutting、Preparation 測試樣品重量 / Sample Measurement 鉛 Pb/鍋 Cd/汞 Hg/鉻 Cr 六價鉻 Cr(VI) 用微波消解儀/電熱板進行酸消解 非金屬 / Non-metal 金屬 / Metal Acid digestion with microwave / hotplate ABS / PC / PVC 其他材質/Others 沸水萃取 / Boiling 過濾 / Filtration water extraction 超音波溶解/ 在 150~160℃下 Dissolving by 消化 / Digesting ultrasonication at 150~160℃ 冷卻後過濾樣品 / 溶液 / Solution 殘渣 / Residue Cool, filter 在60℃條件下超 取水層 / digestate through ╈ 音波消化/ Separating to get filter 1) 鹼熔融法 / Alkali fusion Digesting at 60°C aqueous phase 鹽酸溶解 / HCI to dissolve 2) by ultrasonication 加入發色劑顯色/ Add diphenylcarbazide for color 調整 pH / pH adjustment development 感應耦合電漿原子發射光譜儀 / ICP-AES 加入發色劑顯色 / Add diphenvl-以UV-VIS,量测樣 carbazide for color development 品溶液在 540 nm 的吸收度 / Measure 以 UV-VIS, 量測樣品溶液在 540 nm the absorbance at 的吸收度 / Measure the absorbance 540 nm by UV-VIS at 540 nm by UV-VIS

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號碼(No.): CV/2018/B0094

日期(Date) : 2018/11/21

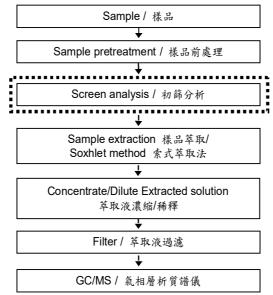
頁數(Page): 6 of 9

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多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBB/PBDE

- 測試人員: 涂雅苓 / Technician: Yaling Tu
- 測試負責人:張啟興 / Supervisor: Troy Chang

初次測試程序 / First testing process _____ 選擇性篩檢程序 / Optional screen process ■ • ■ • ● 確認程序 / Confirmation process ■ • ■ • ●





號碼(No.): CV/2018/B0094

日期(Date): 2018/11/21

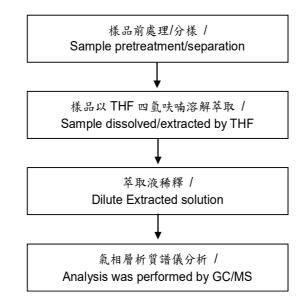
頁數(Page): 7 of 9

ISOLA GROUP

<u>可塑劑分析流程圖 / Analytical flow chart - Phthalate</u>

- 測試人員:涂雅苓 / Technician: Yaling Tu
- 測試負責人:張啟興 / Supervisor : Troy Chang

【测試方法/Test method: IEC 62321-8】





號碼(No.): CV/2018/B0094

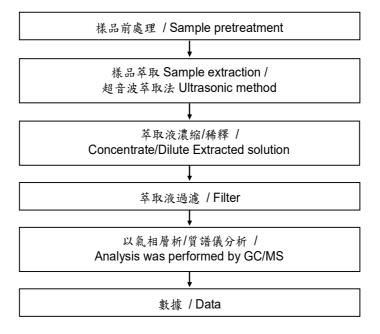
日期(Date): 2018/11/21

頁數(Page): 8 of 9

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六溴環十二烷分析流程圖 / Analytical flow chart - HBCDD

- 測試人員:凃雅苓 / Technician: Yaling Tu
- 測試負責人:張啟興 / Supervisor: Troy Chang





測試報告 Test Report^號

號碼(No.): CV/2018/B0094

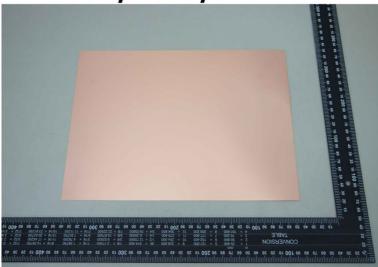
日期(Date): 2018/11/21

頁數(Page): 9 of 9

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* 照片中如有箭頭標示,則表示為實際檢測之樣品/部位. * (The tested sample / part is marked by an arrow if it's shown on the photo.)

CV/2018/B0094



** 報告結尾 (End of Report) **

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